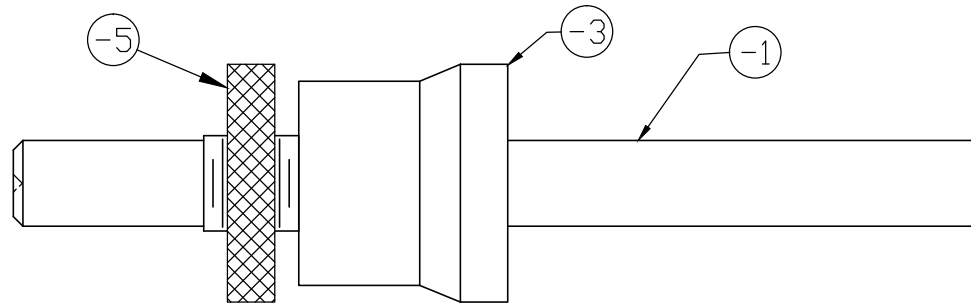


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	SURFACE FINISH ADDED TWO PLACES, Ø TOLERANCE ADDED TWO PLACES.	3/17/03		
2	ADDED NOTES & DIA. CHANGE REFER TO MASTER, DELETED ROLL PIN HOLE.	9/9/05		
3	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS FROM ALPHABETICAL TO NUMERICAL, ADDED ENGRAVE NOTE -5 & -3, CH'D -1 DIA. FROM .92 TO .930 & -3 DIA. FROM 2.175 TO 2.150 PER G.E.	1/8/09	RJC	RW

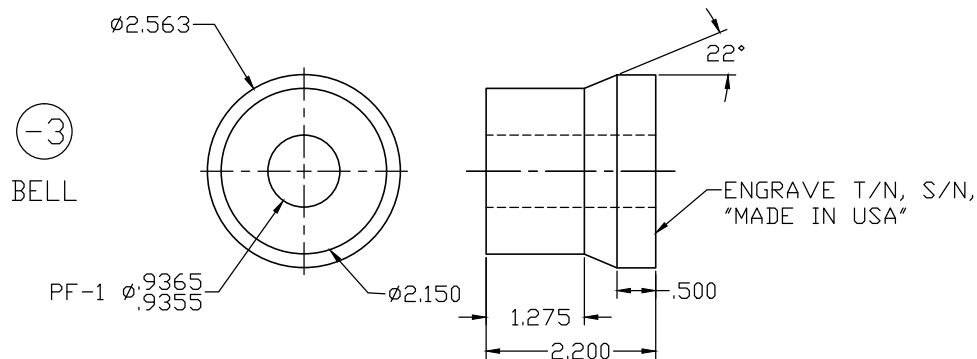
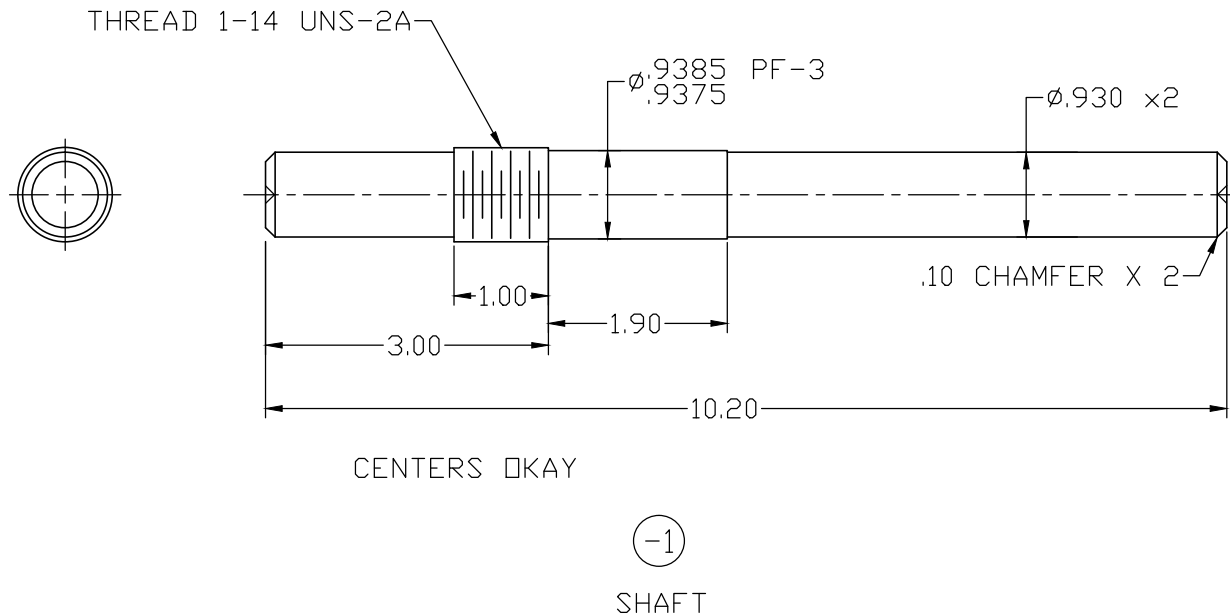


ASSEMBLY

ASSY QTY		B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.	RED BARN MACHINE			
1			-1		SHAFT	STRESS PROOF	Ø1-1/16 x 10-1/4	2	TITLE M/R TRUNION CENTERING TOOL			
1			-3		BELL	STRESS PROOF	Ø2-9/16 x 2-1/4	2	DWG NO. RBT18530B			
			-5	1	KNURLED NUT	STRESS PROOF	Ø2-1/2 x 1/2	3	REV 3			
			-7	1	MACHINED ASSEMBLY			4	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
									TOLERANCES ON:			
									DECIMALS .XXX ± .005 FRACTIONS ± 1/32			
									XX ± .01 ANGLES ± 5°			
									X ± .1			
									UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R			
									2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
ASSY -7									SCALE NTS			
									DATE 4-8-04			
									SHEET 1 of 4			

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REVISIONS				
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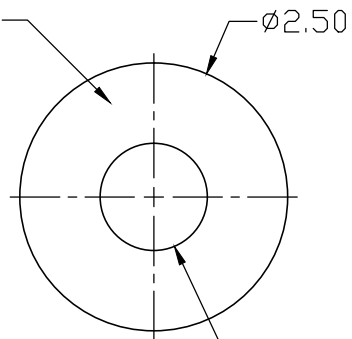
NOTE:
LEAVE ALL OD'S OVERSIZED AND CUT TO FINISH
DIMENSIONS AFTER ASSEMBLY -1 & -3.

RED BARN MACHINE			
TITLE M/R TRUNION CENTERING TOOL			
DWG NO. RBT18530B-1 & -3		REV 3	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE	
TOLERANCES ON: DECIMALS .XXX \pm .005 XX \pm .01 X \pm .1		APPROVED	
FRACTIONS \pm 1/32 ANGLES \pm 5°		HEAT TREAT FINISH SPEC SEE ASSEMBLY	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 206B3	
SCALE NTS	DATE 4-8-04	SHEET 2 of 4	

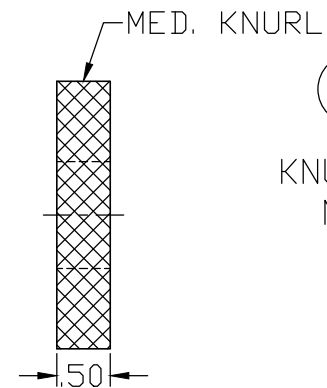
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
3	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS FROM ALPHABETICAL TO NUMERICAL, ADDED ENGRAVE NOTE -5 & -3, CH'D -1 DIA. FROM .92 TO .930 & -3 DIA. FROM 2.175 TO 2.150 PER G.E.	1/8/09	RJC	RW

ENGRAVE T/N/, S/N,
"MADE IN USA"
TO FIT



DRILL & TAP
1-14 UNS-2B THRU



 RED BARN MACHINE

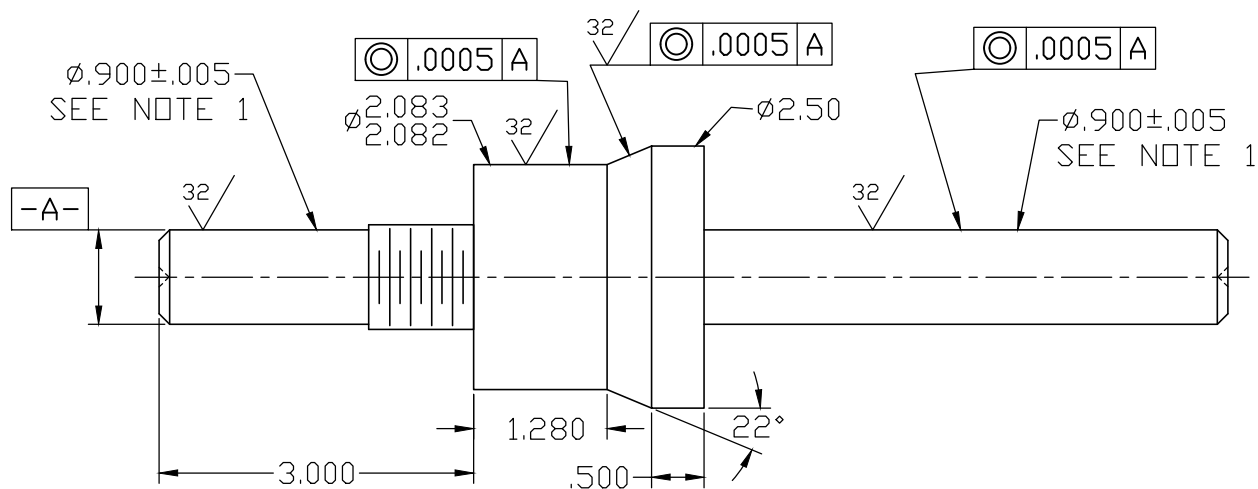
TITLE M/R TRUNION CENTERING TOOL

DWG NO. RBT18530B-5 REV 3

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE
TOLERANCES ON:		APPROVED
DECIMALS		HEAT TREAT
.XXX ± .005	FRACTIONS ± 1/32	FINISH
.XX ± .01	ANGLES ± 5°	SPEC BLACK OXIDE
X ± .1		USED ON MODEL
UNLESS OTHERWISE SPECIFIED		BELL 206B3
1. BREAK ALL SHARP EDGES		
.015 x 45° PR .015 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE NTS	DATE 4-8-04	SHEET 3 of 4

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	SURFACE FINISH ADDED TWO PLACES, Ø TOLERANCE ADDED TWO PLACES.	3/17/03	



(-7)

MACHINED ASSEMBLY
FINISH DIMENSIONS

NOTES

1. TOLERANCE .002 BETWEEN
FRONT SHAFT DIA. &
BACK SHAFT DIA.

RED BARN MACHINE	
TITLE M/R TRUNION CENTERING TOOL	
DWG NO. RBT18530B	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 4-8-04
SHEET 4 of 4	